



Technical Data Sheet



Made in U.S.A.

4015 Cross-Linker

Water-Based

VOC 7.0 g/L Reg.

Ethylene Imine-based Polyaziridine

Description

4015 Cross-Linker creates the highest level of cross-link density (full cure) when added to paint, which yields the greatest improvement in physical and chemical resistant properties.

Usage

Primarily designed for use with Scenix Mural & Theme Paint and Scenix SSR Clears, 4015 Cross-Linker may be added to any Createx Colors paint to achieve a fully cured coating with drastically less drying times, on average 4 – 6 hours compared to 48 hours without use of 4015.

Drying Times

- At 70 degrees F and 65% or less relative humidity (RH), colors and clears cure fully in about 25% of the time compared with not adding 4015.
- Do not use heat to force dry. Use air movement to assist drying.

Application

Add 4015 2% per volume to paint or clear, then stir well for at least 1 minute. Add 4015 before diluting with 4012. Stir thoroughly for at least 1 minute again after adding 4012. Stir, do not agitate or shake to avoid aerating the paint mix.

Cleaning

- Use water to flush paint mixed with 4015 from airbrush or spray-gun.
- Do not use 4012 to flush paint mixed with 4015 from the airbrush or spray-gun as 4012 promotes accelerated curing when mixed with 4015, making clean-up more difficult compared to flushing with water.
- Use 4008 to clean dried, cured paint mixed with 4015 from airbrush or spray-gun.

Pot-Life & Storage

Colors and clears have a 4-hour pot-life after adding 4015. After 4 hours, the 4015 addition to the paint is no longer active. After 4 hours, paint may once again be activated with 4015 by adding it again at 2% per volume.

Store paint in an air-tight container in a cool, dry environment away from direct light. Do not freeze. 4015 will gel when frozen and not return to usable liquid after thawing.

Health & Safety

Use in a well-ventilated area. Avoid contact with eyes. Wash hands thoroughly with soap and warm water after use. Do not ingest. When spraying or sanding, use a properly-fitting NIOSH approved respirator per the manufacturer's instructions.

Eye contact: Rinse with clean water for 15 minutes. Seek medical attention.

Inhalation: Use in well ventilated areas and wear a NIOSH approved respirator.

Refer to 4015 SDS for additional information.

Warranty

This product will perform as claimed if directions are followed. Warranty is limited to replacement or refund value of product. No other warranty is expressed or implied.

Manufactured by:



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